

Pipe Specification According to European Standards

Pipe nominal sizes (mm) and weight																			
D outside diameter mm	wall thickness																		
	7	8	8.8	10	11	12.5	14.2	16	17.5	20	22.2	25	28	30	32	36	40	45	50
193.7	32	36.6	40.1	45.3	49.6	55.9	62.9	70.1	76	85.7	93.9	104	114	121	128				
203	34	38.5	42.1	47.6	52.1	58.7	66.1	73.8	80.1	90.3	99	109.7	120.8	128	134.9	148.3			
219.1	37	41.6	45.6	51.6	56.5	63.7	71.8	80.1	87	98.2	108	120	132	140	148	163	177.0	193.0	
229	38	43.6	47.8	54	59.1	66.7	75.2	84	91.3	103.1	113.2	125.8	138.8	147.2	155.5	171.3	186.4	204.2	220.7
244.5		46.7	51.2	57.8	63.3	71.5	80.6	90.2	98	111	122	135	149	159	168	185	202	221.0	240.0
273		52.3	57.3	64.9	71.1	80.3	90.6	101	110	125	137	153	169	180	190	210	230	253	275
298.5		57.3	62.9	71.1	78	88.2	99.6	111.5	121.3	137.4	151.3	168.6	186.8	198.6	210.3	233.1	255	281.3	306.4
323.9		62.3	68.4	77.4	84.9	96	108	121	132	150	165	184	204	217	230	256	280	310	338
355.6			75.3	85.2	93.5	106	120	134	146	166	183	204	226	241	255	284	311	345	377
368				88.3	96.8	109.6	123.9	138.9	151.3	171.6	189.3	211.5	234.8	250.1	265.2	294.8	323.6		
406.4				97.8	107	121	137	154	168	191	210	235	261	278	295	329	361		
419					110.7	125.3	141.8	159	173.3	196.8	217.2	242.9	270	287.8	305.4	340	373.9		

Steel grades for EN 10297: E235; E275; E315; E355; E275K2; E355K2.

Note: Sizes in grey is generll what the mill can produce; sizes in orange that we can produce at this stage

Pipe nominal sizes (mm) and weight (kg/m) according to EN 10-210									
D outside diameter mm	T wall thickness mm								
	8	10	12.5	14.2	16	20	25	30	40
193.7	36.6	45.3	55.9	62.9	70.1				
219.1	41.6	51.6	63.7	71.8	80.1	98.2			
244.5	46.7	57.8	71.5	80.6	90.2	110.7	135		
273	52.3	64.9	80.3	90.6	101	125	153		
323.9	62.3	77.4	96	108.5	121	150	184		
355.6		85.2	106	120	134	166	204		
406.4		97.8	121	137	154	191	235	278	361

Steel grades for EN 10210: S235JRH; S275J0H; S275J2H; S355J0H; S355J2H; S355K2H; S275NH; S275NLH; S355NH; S335NLH.

Note: Sizes in grey is generll what the mill can produce; sizes in orange that we can produce at this stage

**Pipe nominal sizes (mm) and weight (kg/m) according
to EN 10-216-1**

D outside diameter mm	T wall thickness mm																		
	7.1	8	8.8	10	11	12.5	14.2	16	17.5	20	22.2	25	28	30	32	36	40	45	50
193.7																			
219.1		41.6	45.6	51.5	56.4	63.6	71.7	80.1	86.9	98.1	107.7	119.6	131.8	139.8	147.5	162.4	176.5	193.09	
244.5			51.1	57.8	63.3	71.5	80.6	90.1	97.9	110.7	121.7	135.3	149.4	158.6	167.6	185.1	201.7	221.3	
273			57.3	64.8	71	80.3	90.6	101.4	110.2	124.7	137.3	152.9	169.1	179.7	190.1	210.4	229.8	253	
323.9			68.3	77.4	84.8	95.9	108.4	121.4	132.2	149.8	165.1	184.2	204.3	217.4	230.3	255.6	280	309.5	
355.6																			
406.4																			

Steel grades for EN 10216:P195TR1; Pa95TR2; P235TR1; P235TR2; P265TR1; P265TR2

Note: Sizes in grey is generll what the mill can produce; sizes in orange that we can produce at this stage

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